

# Safe and Coordinated Hierarchical Receding Horizon Control for Mobile Manipulators

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**Abstract**—Mobile manipulators, constructed by mobile platforms and manipulators, have become a promising solution to future factories for introducing flexibility to manufacturing. This paper presents a method, hierarchical receding horizon control algorithm (HRHC), to assure safety and achieve higher time and space efficiency in robots surrounded by time-varying environments. HRHC contains an optimization based motion planning module that takes account of both the mobile platform and the manipulator to utilize the kinematic redundancy, and a low-level safety controller to deal with fast changes in the environment. With this method, we verify the performance through experiments. The result shows that space efficiency is increased and the HRHC can guarantee local safety in dynamic environments.

## I. INTRODUCTION

In modern factories, robots are playing increasingly important roles [1]. While most of the industrial robots are either fixed base robotic arms or mobile platforms [2], future factories are craving for robots that have agile manipulation and mobility. Mobile manipulators (Fig. 1) are typically composed of a mobile platform and one or more manipulators. The mobility from the platform and agility from the manipulators enlarge reachable space and capability to assist human workers on the factory floor [3]. To utilize these advantages of a mobile manipulator, it is crucial to have real-time, safe, and reactive motion planning for mobile manipulators in dynamic environments. For example, an autonomous mobile manipulator in industrial human-robot interaction (HRI) system [3] needs to detect changes in the environment and re-plan in real-time to bypass multiple human workers and a set of obstacles in order to approach its target efficiently and safely [4], [5].

Mobile manipulators have high degrees of freedom and kinematic redundancy, which makes it hard to plan motions for the platform and the manipulator simultaneously, i.e., coordinated motion planning. Motion planning has been a popular topic for research in recent years, and many motion planning algorithms have been developed over the years. In [6], an extensive review of motion planning methods is given. Motion planning algorithms can be classified to three categories: graph-search based algorithm [7], sampling-based algorithm [6], [8], and optimization-based algorithm [9], [10]. In [7], ARA\* search is used to solve a planning problem for a mobile manipulator in cluttered spaces. The authors also provide guarantees on the completeness of the search method and bounds on the suboptimality of the

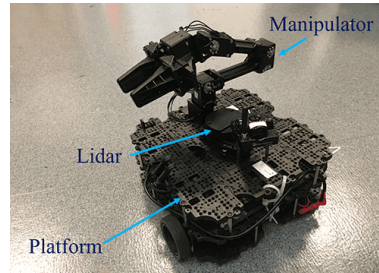


Fig. 1: Mobile manipulator.

solution. In [8], a sampling-based method, adaptive simulated annealing combined with torque minimization, is used to solve the motion planning problem and guarantees global optimality. In [11], a stochastic optimization method is used to solve a motion planning problem for mobile manipulators in static cluttered environments. Although, these motion planning methods show promising results in their static testing environments, they cannot be directly used in time-varying environments.

The time-varying environment in industrial settings in this paper is the shared work space where human workers and robots are moving around. The biggest challenge when dealing with these time-varying environments is that the robot needs to re-plan and adapt its motion in react to the changes. This is especially difficult for graph-search based algorithms and sampling-based algorithms due to the high dimensionality of the mobile manipulator that requires large computational time with these methods. Thus, some prior knowledge of motion primitives and limitations is often needed [12], [13] to shorten the computational time. However, there is no guarantee that we can always have these prior knowledge. Therefore, these methods may not be the best choice to solve a motion planning problem for a mobile manipulator in a dynamic time-varying environment. On the other hand, optimization methods are less affected by the dimensionality, and can be solved within a relatively short period of time if formulated properly. Therefore, they may have more potential in solving these time-varying motion planning problems.

As mentioned previously, optimization methods need to be properly formulated in order to have shorter computational time. Nevertheless, the feasible set that satisfies the constraints of the planning problem is often constructed in a over conservative or over simplified manner. Also, some methods still require pre-computation or have requirements on the

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problem formulation. These restrict the range of scenarios that optimization methods can solve effectively, i.e., getting a good solution. In [10], the authors propose a method using constrained sequential linear quadratic optimal control in a receding horizon control framework and claim that it allows a planning rate up to 100Hz. However, the motion planning controller can only deal with convex optimization problems and relies on reference trajectory generated beforehand. In [14], covariant hamiltonian optimization is presented with promising results avoiding dynamic obstacles, but it requires offline pre-computation of the distance field. In [9], a motion planning method for collaborative omnidirectional multi-robot manipulation is presented. While the update rate is shown to be at the order of 10Hz, and can deal with non-convex state constraints, the convexifying method is relatively simple, making the motion planning method conservative. Also, the time horizon is assumed to be short. Similar limitations are also in [15], [16], where short time horizon and conservative problem formulation appear, respectively.

The work in this paper is motivated to achieve two objectives: make the computation time for planning small to achieve a higher update rate of planning and broaden the range of scenarios that the method can deal with. To solve a non-convex motion planning problem in cluttered scenarios efficiently, the convex feasible set (CFS) algorithm [17] has been proposed to obtain a safe open-loop trajectory. In [18], a parallel planning-and-control architecture is introduced to solve motion planning problem in dynamic environments while assuring safety. Inspired by these methods, this work presents a effective control strategy for mobile manipulator.

The proposed method, hierarchical receding horizon control (HRHC), solves motion planning problem for mobile manipulators in time-varying dynamic environments. A high level motion planning module utilizes the environment information and solves the non-convex motion planning problem for the mobile manipulator. In addition, a low level safety controller running at a higher sampling rate detects rapid changes in the environment and modifies the commands to assure safety locally. Experiments are conducted to verify the performance of the proposed control method.

The remainder of the paper is organized as follows. Section II presents modeling of the mobile manipulator and the non-convex motion planning problem formulation. Section III introduces the hierarchical receding horizon control method. Section IV shows the experimental results (video is publicly available at [jessicaleu24.github.io/ACC2020.html](https://github.com/jessicaleu24/ACC2020)). Section V concludes the paper.

## II. PROBLEM FORMULATION

### A. Coordinate assignment

The mobile manipulator used in this work, TurtleBot3 with OpenManipulator (TB3O), is composed by a 2-DoF mobile platform, TurtleBot3, and a 4-DoF manipulator, OpenManipulator, which are developed by ROBOTIS. As shown in Fig. 2, the world frame is defined as  $F_w - X_w Y_w Z_w$ . Each link,  $link_i$ , has an associated body-fixed frame  $F_i - X_i Y_i Z_i$ ,

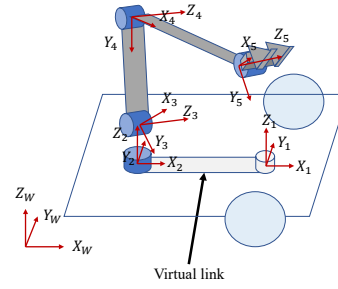


Fig. 2: Coordinate system of the mobile manipulator.

$i \in \{1, 2, 3, 4, 5\}$ . In addition to the original four joints of the manipulator, we added a virtual link,  $link_1$ , to the system for the convenience of constructing the motion planning optimization problem.

### B. Kinematic system modeling

In order to establish the kinematic model of the mobile manipulator, we first examine the nonholonomic mobile platform and the manipulator separately.

1) *Model of the mobile platform:* Denote the states of the mobile platform as  $z_{p,k} = [x_k, y_k, \theta_{p,k}, v_k, \omega_{p,k}]^T$ , where  $(x_k, y_k)$  and  $v_k$  are the location and speed of the origin of the body-fixed frame  $F_1 - X_1 Y_1 Z_1$  relative to the world frame  $F_w - X_w Y_w Z_w$ , respectively.  $\theta_{p,k}$  and  $\omega_{p,k}$  are the angle and angular velocity between  $X_w$  (the x-axis of the frame  $F_w - X_w Y_w Z_w$ ) and  $X_1$  (the x-axis of the frame  $F_1 - X_1 Y_1 Z_1$ ), respectively. The inputs are the linear and angular acceleration denoted as  $u_{p,k} = [a_{p,k}, \alpha_{p,k}]^T$ .  $k$  denotes time. The nonlinear kinematic model is:

$$\begin{bmatrix} x_{k+1} \\ y_{k+1} \\ \theta_{p,k+1} \\ v_{k+1} \\ \omega_{p,k+1} \end{bmatrix} = \begin{bmatrix} x_k \\ y_k \\ \theta_{p,k} \\ v_k \\ \omega_{p,k} \end{bmatrix} + \begin{bmatrix} v_k T_s \cos(\theta_{p,k} + 0.5T_s \omega_{p,k}) \\ v_k T_s \sin(\theta_{p,k} + 0.5T_s \omega_{p,k}) \\ T_s \omega_{p,k} \\ T_s a_{p,k} \\ T_s \alpha_{p,k} \end{bmatrix}, \quad (1)$$

where  $T_s$  is the sampling time. By linearizing the model, we obtain:

$$z_{p,k+1} = \mathbf{A}_{p,k} z_{p,k} + \mathbf{B}_{p,k} u_{p,k}. \quad (2)$$

2) *Model of the manipulator:* Denote the states of the manipulator as  $z_{m,k} = [\theta_1, \theta_2, \theta_3, \theta_4, \theta_5, \omega_1, \omega_2, \omega_3, \omega_4, \omega_5]_k^T$ , where  $\theta_i$  and  $\omega_i$ ,  $i \in \{1, 2, 3, 4, 5\}$ , are the angle position and the angular velocity of  $i$ th joint, respectively. The inputs are the angular acceleration at each joint, denoted as  $u_{m,k} = [\alpha_1, \alpha_2, \alpha_3, \alpha_4, \alpha_5]_k^T$ .

The homogeneous transformation matrix of the frame  $F_1 - X_1 Y_1 Z_1$  with respect to the frame  $F_w - X_w Y_w Z_w$  at the time step  $k$  is describe as:

$${}_{F_1}^{F_w} \mathbf{T}_k = \begin{bmatrix} {}_{F_1}^{F_w} \mathbf{R}_x(\gamma_1) {}_{F_1}^{F_w} \mathbf{R}_z(\theta_{1,k}) & o_{1,k} \\ \mathbf{0}_{1 \times 3} & 1 \end{bmatrix}, \quad (3)$$

where,

$${}_{F_1}^{F_w} \mathbf{R}_x(\gamma_1) = \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos(\gamma_1) & -\sin(\gamma_1) \\ 0 & \sin(\gamma_1) & \cos(\gamma_1) \end{bmatrix},$$

$${}^{F_1} \mathbf{R}_z(\theta_{1,k}) = \begin{bmatrix} \cos(\theta_{1,k}) & -\sin(\theta_{1,k}) & 0 \\ \sin(\theta_{1,k}) & \cos(\theta_{1,k}) & 0 \\ 0 & 0 & 1 \end{bmatrix},$$

$\gamma_1 = 0$ , and  $o_{1,k} = [x_{1,k}, y_{1,k}, z_{1,k}]^\top$ , which is the origin of the frame  $F_1 - X_1 Y_1 Z_1$  with respect to the world frame. The homogeneous transformation matrix of  $F_i - X_i Y_i Z_i$  with respect to  $F_{i-1} - X_{i-1} Y_{i-1} Z_{i-1}$  for  $i \in \{2, 3, 4, 5\}$  is:

$${}^{F_{i-1}} \mathbf{T}_k = \begin{bmatrix} {}^{F_i} \mathbf{R}_x(\gamma_i) {}^{F_i} \mathbf{R}_z(\theta_{i,k}) & o_{i,k} \\ \mathbf{0}_{1 \times 3} & 1 \end{bmatrix}, \quad (4)$$

where  $[\gamma_2, \gamma_3, \gamma_4, \gamma_5] = [0, -0.5\pi, 0, 0]$ , and  $o_{i,k}$  is the origin of the coordinate  $F_i - X_i Y_i Z_i$  with respect to  $F_{i-1} - X_{i-1} Y_{i-1} Z_{i-1}$ .

The kinematic model of the manipulator is:

$$z_{m,k+1} = \mathbf{A}_{m,k} z_{m,k} + \mathbf{B}_{m,k} u_{m,k}, \quad (5)$$

where,

$$\mathbf{A}_{m,k} = \begin{bmatrix} \mathbf{I}_{5 \times 5} & T_s \mathbf{I}_{5 \times 5} \\ \mathbf{0}_{5 \times 5} & \mathbf{I}_{5 \times 5} \end{bmatrix},$$

and,

$$\mathbf{B}_{m,k} = \begin{bmatrix} 0.5 T_s^2 \mathbf{I}_{5 \times 5} \\ T_s \mathbf{I}_{5 \times 5} \end{bmatrix}.$$

### 3) Connection of the platform and the manipulator:

The two systems, the mobile platform and the manipulator, are connected with three equality constraints,  $\theta_{p,k} = \theta_{1,k}$ ,  $\omega_{p,k} = \omega_{1,k}$ , and  $\alpha_{p,k} = \alpha_{1,k}$ . The full state of the mobile manipulator is denoted as  $z_k = [z_{p,k}^\top, z_{m,k}^\top]^\top$ , and the input is denoted as  $u_k = [u_{p,k}^\top, u_{m,k}^\top]^\top$ .

### C. Formulation of the motion planning optimization problem

In this work, motion planning is done by solving an optimization problem. According to the model described previously, an optimization problem can be formulated to plan for both the platform and the manipulator. This coordinated motion planning can better minimize the cost function by utilizing the kinematic redundancy of the robot to control the manipulator. The decision variables for each time step is  $u_k$  and the input vector that the problem optimizes is denoted as  $\mathbf{u}_k := [u_k^\top, u_{k+1}^\top, u_{k+2}^\top, \dots, u_{k+H-1}^\top]^\top$ , where  $H$  is the prediction horizon. Similarly, the resulting state vector is  $\mathbf{z}_k := [z_k^\top, z_{k+1}^\top, z_{k+2}^\top, \dots, z_{k+H}^\top]^\top$ . The current states are recorded in  $z(k)$ , and  $z_k = z(k)$ . Denote the kinematic relation of  $\mathbf{u}_k$  and  $\mathbf{z}_k$  as  $\mathbf{z}_k = f_k(\mathbf{u}_k, z(k))$ . In order to obtain the optimal solution  $\mathbf{u}_k$ , the following optimization problem needs to be solved.

**Problem 1 (Motion planning problem):**

$$\min_{\mathbf{u}_k} J(\mathbf{u}_k, z(k)), \quad (6)$$

$$s.t. \quad f_k(\mathbf{u}_k, z(k)) \in \Gamma_k, \quad (7)$$

$$g_1(\mathbf{u}_k) = 0, \quad (8)$$

where  $g_1(\mathbf{u}_k) = 0$  represents the equality constraints.

There are two assumptions in this formulation:

**Assumption 1 (Cost):** The cost function is convex and regular, and has the following form:

$$J(\mathbf{u}_k, z(k)) = C_1 \|\mathbf{D}\mathbf{u}_k - \mathbf{d}\|_2^2 + C_2 \|\mathbf{V}\mathbf{u}_k - \mathbf{v}_{ref}\|_2^2 + C_3 \|\mathbf{A}\mathbf{u}_k\|_2^2. \quad (9)$$

Here,  $C_1$ , the coefficient of the first term, penalizes the robot's deviation from a desired path and a desired manipulator pose, so that the robot output trajectory is not too irregular. Matrix  $\mathbf{D}$  is a transformation matrix that converts the decision variables,  $\mathbf{u}_k$ , to the states  $\mathbf{z}_k$ . Vector  $\mathbf{d}$  contains the desired states of the mobile manipulator.  $C_2$ , the coefficient of the second term, penalizes the speed profile of the planned trajectory relative to a constant speed reference,  $\mathbf{v}_{ref}$ , so that the robot will reach the goal close to a desired timing.  $\mathbf{V}\mathbf{u}_k$  is the velocity vector.  $C_3$ , the coefficient of the third term, penalizes the acceleration and angular acceleration of the mobile platform, and the joints' angular acceleration so that the motion will be smooth.  $\mathbf{A}\mathbf{u}_k$  is the acceleration/angular acceleration vector.

**Assumption 2 (Constraint):** The state constraint  $\Gamma_k$  is non-convex and its complement is a collection of disjoint convex sets, i.e., each of the obstacle-region is itself convex.

From the previous problem formulation and assumptions, it is clear that the motion planning problem for mobile manipulators is non-convex. In order to solve this kind of problem fast enough for real-time implementation, the CFS algorithm [17] will be used.

### D. Convex Feasible Set Algorithm

An example of a non-convex optimization problem is shown in the following:

$$\mathbf{x}^* = \arg \max_{\mathbf{x} \in \Gamma \subset \mathbb{R}^n} J(\mathbf{x}). \quad (10)$$

Here  $\mathbf{x}$  is a vector containing  $n$  decision variables.  $J$  is the cost function which is convex and smooth.  $\Gamma$  is the constrained state space, which is a non-convex subset of  $\mathbb{R}^n$ . CFS solves the non-convex problem iteratively given the following information:

1) *initialization*: An initial value of the state variable  $\mathbf{x}^{(0)}$ , which does not necessarily satisfy  $\mathbf{x}^{(0)} \in \Gamma$ .

2) *Safety index and disjoint convex obstacles*: Assuming that there are  $m$  disjoint obstacles, safety index,  $\phi_j(\mathbf{x})$ , is a measure of the robot to the  $j$ th disjoint convex-obstacle-region. Note that,  $\phi_j(\mathbf{x})$  is a convex function. With the safety index,  $\Gamma_j = \{\phi_j(\mathbf{x}) \geq 0\}$ , the state constraint, is the complement of the  $j$ th obstacle-region in  $\mathbb{R}^n$ .

3) *Convex feasible set*: With  $\Gamma_j$ , the constrained state space,  $\Gamma$ , is the intersection of  $m$  constraints:  $\Gamma = \bigcap_j \Gamma_j$ . Given the states from the last iteration,  $\mathbf{x}^{(r)}$ , the convex feasible set is constructed corresponding to  $\mathbf{x}^{(r)}$ ,  $\mathcal{F}(\mathbf{x}^{(r)}) \in \Gamma$ .

With CFS, a sub-optimization problem is formulated and solved for the optimal value of  $\mathbf{x}^{(r+1)}$ :

$$\mathbf{x}^{(r+1)} = \arg \max_{\mathbf{x} \in \mathcal{F}(\mathbf{x}^{(r)})} J(\mathbf{x}). \quad (11)$$

The algorithm solves the problem iteratively and results in a sequence of  $\mathbf{x}^{(1)}, \mathbf{x}^{(2)}, \dots, \mathbf{x}^{(r)}, \dots$ . It is shown in [17] that this sequence will converge to a local optimal,  $\mathbf{x}^*$ , in (11).

Note that the number of constraints scales linearly with the number of obstacles, also, the size of the feasible set does

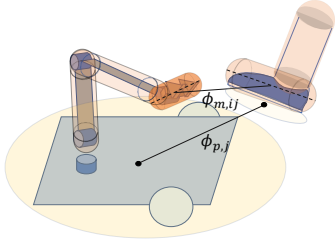


Fig. 3: Distance function  $\phi_{m,ij}(z_k)$  and  $\phi_{p,j}(z_k)$ .

not affect the computational time with simple but reasonable initialization (e.g. a straight line from the current states to the goal states in the configuration space).

### E. Constraints formulation

In the following section, formulation for both equality and inequality constraints for the optimization will be discussed.

1) *Equality constraints:* As mentioned in the previous section, three equality constraints,  $\theta_{p,k} = \theta_{1,k}$ ,  $\omega_{p,k} = \omega_{1,k}$ , and  $\alpha_{p,k} = \alpha_{1,k}$  are used to constrain the motions of the mobile platform and the manipulator.

2) *Inequality constraints:* According to the CFS algorithm, a safety index function is needed. Here, the distance from the robot to the obstacle is chosen as the safety index function. As shown in Fig. 3, each link of the manipulator, as well as the links of the obstacle, can be captured with a capsule. Distance between two capsules can be calculated by obtaining the distance between the center lines of the capsules,  $\phi_{m,ij}(z_k)$ , where  $i$  represent the  $i$ th manipulator link and  $j$  represent the  $j$ th obstacle link. The mobile platform is captured by a disk, and so does the area of the obstacle projection (starting from 10 cm away from the floor) to the floor. Therefore the distance,  $\phi_{p,j}(z_k)$ , can be measured by calculating the distance between the center of the robot to the center of the  $j$ th obstacle projection. In this work, two cases are considered, collision avoidance and end-effector position keeping.

In collision avoidance, the convex feasible set corresponding to the  $j$ th obstacle-region during time step  $k$  at the  $r$ th iteration is:

$$\mathcal{F}_j(\mathbf{u}_k^{(r)}) = \left\{ \mathbf{u} : \phi_j(\mathbf{u}_k^{(r)}) + \nabla \phi_j(\mathbf{u}_k^{(r)})(\mathbf{u} - \mathbf{u}_k^{(r)}) \geq M_c \right\}. \quad (12)$$

The inequality constraints not only prevent collision but also require the mobile manipulator to keep a margin,  $M_c$ , away from the obstacle.

On the other hand, for end-effector position keeping, obstacle-region is instead named as “lingering-target” and set corresponding to the lingering-target:

$$\mathcal{F}(\mathbf{u}_k^{(r)}) = \left\{ \mathbf{u} : 0 \leq \phi(\mathbf{u}_k^{(r)}) + \nabla \phi(\mathbf{u}_k^{(r)})(\mathbf{u} - \mathbf{u}_k^{(r)}) \leq M_l \right\}. \quad (13)$$

The inequality constraints keeps the end-effector in the lingering-target within a margin  $M_l$ .

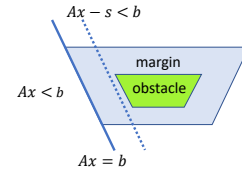


Fig. 4: Illustration of the slack variable.

## III. HIERARCHICAL RECEDING HORIZON CONTROL

In the following section, soft constraints in the motion planning problem and a low-level safety controller are introduced to realize closed-loop control for the mobile manipulator.

### A. Soft constraints for implementation

To implement the motion planning result, the optimization problem is solved in a receding horizon control (RHC) framework. Although the planned trajectory from RHC is feasible, tracking error will occur in real world experiment, causing the robot to violate the margin boundary of the obstacles (Fig. 4). This results in a violent motion because the robot will re-plan and try to immediately move away from the obstacle to maintain the margin. In order to avoid such problem, we introduce  $\mathbf{S}^k = [s_{k+1}, s_{k+2}, \dots, s_{k+H}]$ , the slack variable vector. Introducing slack variables allows the states to violate the original constraint which is the margin boundary. However, these slack variables are also added to the cost function so that the violation is penalized [19]. The new problem is shown in the following:

**Problem 2** (Optimization problem with soft constraints):

$$\min_{\mathbf{u}_k, \mathbf{S}^k} J(\mathbf{u}_k, z(k)) + \|\mathbf{S}^k\|_2^2, \quad (14)$$

$$s.t. \quad f_k(\mathbf{u}_k, z(k)) \in \Gamma_k(\mathbf{S}^k), \quad (15)$$

$$g_1(\mathbf{u}_k) = 0. \quad (16)$$

### B. Low-level safety controller

As mentioned in the introduction section, it is important to allow the motion planning algorithm to be able to cope with large range of scenarios while maintaining sufficient sampling rate. Here we introduce a low-level safety controller, which runs at a higher sampling rate, in the proposed HRHC.

The overall control system is as shown in Fig. 5. The low-level safety controller utilizes the reference command given by the motion planning module every  $T_s$ . The environmental detection, i.e., obstacle detection and prediction, and the current states,  $z(t)$ , are updated every  $\Delta t$ . Here,  $T_s = c\Delta t$  and  $c$  is an even number. We consider the case where there is only one obstacle and it is moving at constant speed. Prediction of a future collision will be made for the future  $1.5T_s$  time duration by checking the distances,  $\phi_p(t)$ , between future mobile manipulator positions and future obstacle positions. At a specific time step,  $t = t'$  and  $k' \leq t' \leq k' + T_s$ , the inputs during  $t'$  to  $t' + 1.5T_s$  is denoted as  $\mathbf{u}_{t'}$  (Fig 6).

While the motion planning module aims for both safety and efficiency, the low-level controller mainly focuses on



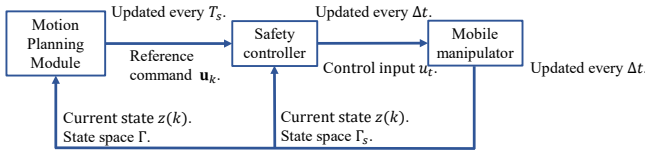


Fig. 5: The overall control system.

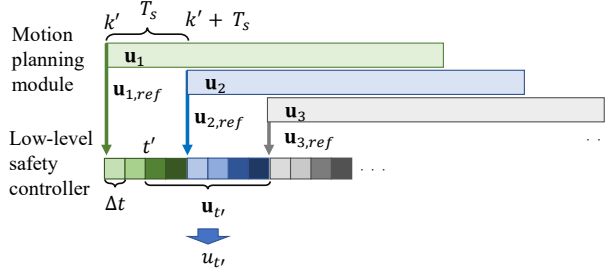


Fig. 6: The hierarchical structure.

safety. Therefore, to lower computational time, the low-level controller simplifies the problem and treats the mobile manipulator as a single capsule that covers the whole robot, thus, the whole system can have a higher sampling rate of the environment. According to the environment information updated every  $\Delta t$ , if the original control command from the motion planning module is not feasible due to the new change in the environment, the low-level safety controller modifies the future trajectory of the mobile platform by solving an optimization problem as stated below:

**Problem 3** (Optimization problem for the safety controller):

$$\arg \min_{\mathbf{u}_{t'}} \|\mathbf{u}_{t'} - \mathbf{u}_{t',ref}\|_2^2, \quad (17)$$

$$s.t. \quad f_{s,t'}(\mathbf{u}_{t'}) \in \Gamma_{s,t'}, \quad (18)$$

where  $\mathbf{u}_{t',ref}$  is the original command,  $f_{s,t'}$  is the kinematic function, and  $\Gamma_{s,t'} = \{u_i : C_i f_{p,i}(u_i) - d_i \geq M_s \forall i = 0, \dots, 1.5c - 1\}$  is the collision-free set. Here,  $M_s$  is a margin and  $C_i f_{p,i}(u_i) = d_i$  is the hyperplane tangent to the obstacle that is the closest to the mobile manipulator at time  $t' + i$ . The optimization problem solves for a series of local command to push the mobile manipulator into the collision-free set. With HRHC, as long as the collision-free set is reachable to the robot hardware, the mobile manipulator can react to dynamic changes in the environment locally at all times, thus, safety is guaranteed.

## IV. RESULTS

### A. Experimental set up

To verify the performance, the HRHC (with  $H = 15$ ) controller is tested on TB30. The HRHC controller is running in MATLAB and python on a separate laptop with an 2.8GHz Intel Core i7-7700HQ. An iterative LQR (ILQR) controller [20] is used for better tracking performance.

### B. Experimental results

Four experimental setups are selected to verify the performance of the proposed HRHC controller. Experimental results are shown in Fig. 7 - 10.

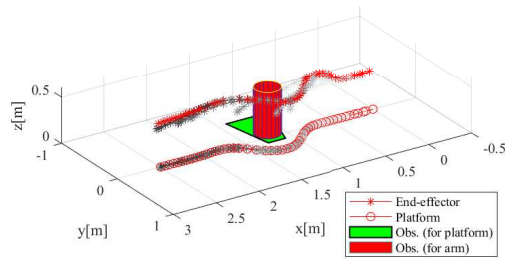
In the first and second scenario, the mobile manipulator is expected to move along a line,  $y = 0$ , toward the positive  $x$ -axis direction, while maintaining a neutral pose and constant speed (75% of the suggested maximum speed) which also points along the positive  $x$ -axis. Initial reference trajectory is a line segment in the state space. In the first scenario, the mobile manipulator tries to achieve the goal while avoiding an obstacle on the floor, while in the second scenario, the mobile manipulator avoids obstacles both on the ground and hanging from above. In Fig. 10a and Fig. 10b, it is shown that the mobile manipulator avoids the obstacles successfully in both scenarios. In Fig. 7a and Fig. 7c, the gray lines are the planned open-loop trajectories at each time steps (colored from light to dark as time goes on). It can be seen that although the open-loop trajectories may be different from each other, the overall trajectory is still smooth. Output angles are shown in Fig. 7b and Fig. 7d, respectively.

In the third scenario, a mobile manipulator is holding an object in place. However, a human worker is pushing a chair and is heading down the aisle while the mobile manipulator's platform appears to block the way. Because the worker has higher priority, the mobile manipulator should move to avoid collision. Note that the mobile manipulator is expected to maintain its end-effector to stay close to a certain location. In Fig. 10c, it is shown that the mobile manipulator can keep the end-effector position within a small range and move the platform away from the aisle. Fig. 8 shows the performance of end-effector position keeping.

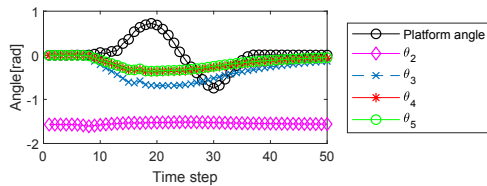
In the fourth scenario, the set up is similar to the first scenario while the obstacle is changed to a human worker standing on a ladder. At the beginning, the mobile manipulator is only able to see the ladder and plans to avoid it. When the worker comes down to the floor and walks away, it appears to the mobile manipulator that there is another obstacle appearing close to itself suddenly. The low-level safety controller will react to the change while bypassing the worker. In Fig. 10d, it is shown that the mobile manipulator performed successfully and can deal with dynamic environment. The performance of the safety controller can be seen from Fig. 9b. Around time step  $k = 20$ , it is shown that the platform angles changes ( $k = 21$ ) before the manipulator starts to react ( $k = 23$ ) to the new obstacle. This is because the safety controller has kicked in ( $k = 21$ ) to make the platform to avoid the worker. And after the planning module solved the new plan ( $k = 23$ ), the manipulator will also retract to avoid the worker. With the safety controller, the overall system is sampling and reacting at 10Hz.

## V. CONCLUSION

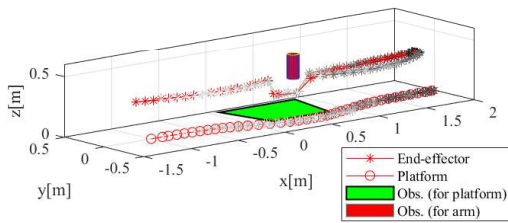
This paper presented a motion planning method, HRHC (hierarchical receding horizon control), for mobile manipulators to handle time-varying scenarios in industrial HRI systems. To better utilize the shared-space and achieve higher



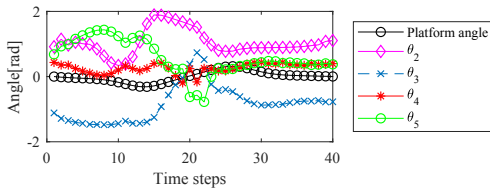
(a) Open-loop plans and the closed-loop result (scenario I).



(b) Output angles of the platform and each joint (scenario I).



(c) Open-loop plans and the closed-loop result (scenario II).



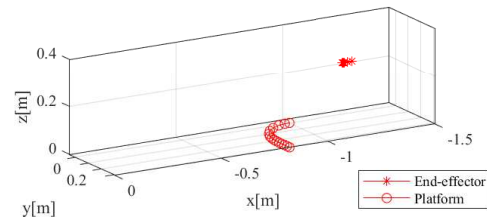
(d) Output angles of the platform and each joint (scenario II).

Fig. 7: Results of collision avoidance in two scenarios.

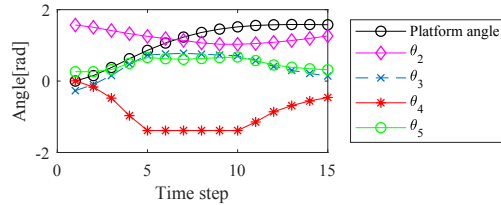
efficiency, a high level motion planning module considered the environment information and the mobile manipulator kinematic redundancy. Combined with a low-level safety controller that modified commands locally, HRHC was developed to perform coordinated motion planning and guarantee safety maneuvers for mobile manipulators in dynamic environments. To evaluate HRHC, experiments were conducted and the results showed that the HRHC enabled the mobile manipulator to perform collision avoidance while completing its tasks successfully in both static and dynamic environments.

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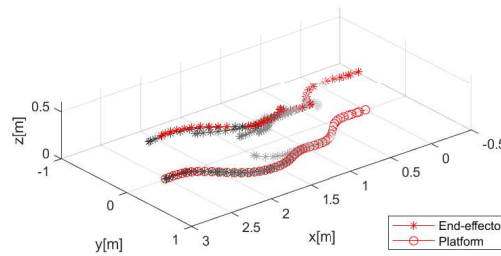


(a) Closed-loop result.

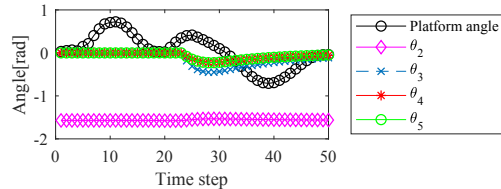


(b) Output angles of the platform and each joint.

Fig. 8: Result of end-effector position keeping.



(a) Open-loop plans and the closed-loop result.



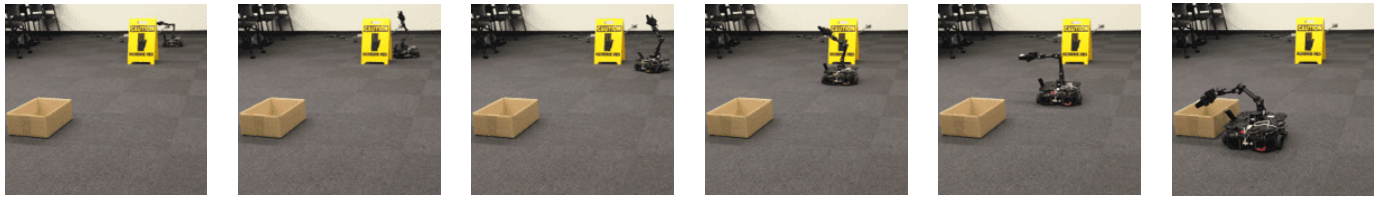
(b) Output angles of the platform and each joint.

Fig. 9: Result of avoiding moving human worker.

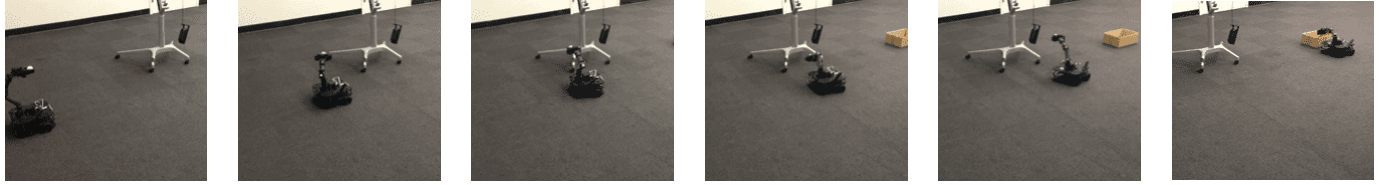
of the authors and do not necessarily reflect those of the National Science Foundation.

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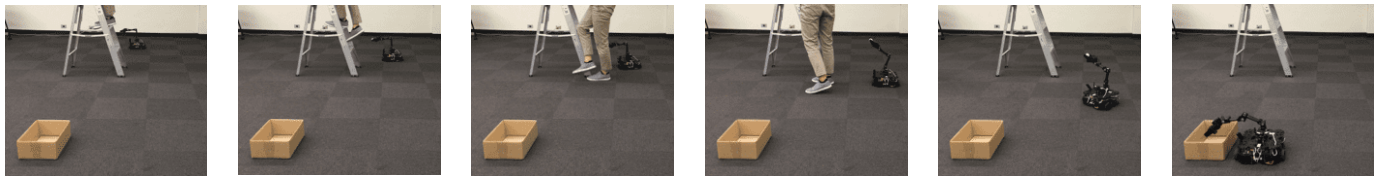
(a) Experimental result with mobile manipulator performing collision avoidance with an obstacle on the floor in the front.



(b) Experimental result with mobile manipulator performing collision avoidance with one obstacle on the floor and one hanging from above.



(c) Experimental result with mobile manipulator performing collision avoidance while keeping the end-effector position in the Cartesian space.



(d) Experimental results with mobile manipulator avoiding a moving human worker.

Fig. 10: Experimental result of mobile manipulator avoiding obstacle under different conditions.

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